



Symposium on MCPD Esters and Glycidyl Esters
Analytics, Toxicology, Risk Assessment, Mitigation –
Where we are today?

20-21 June 2017, Rocket Tower Conference Center, Berlin

Overview on Prevalent Analytical Methods for Fats, Oils and Compound
Foodstuffs - What are the Advantages and Drawbacks?

SGS Germany GmbH

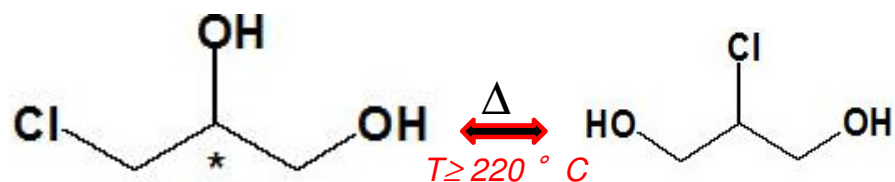
J. Kuhlmann

Structure of the presentation

- Introduction 2- & 3-MCPD, glycidol
- I: Methods for analysis of edible oils and fats
- II: Methods for analysis of compound foods
- Conclusions/Recommendations

Free & bound 2-MCPD, 3-MCPD & glycidol - structures

Free analytes

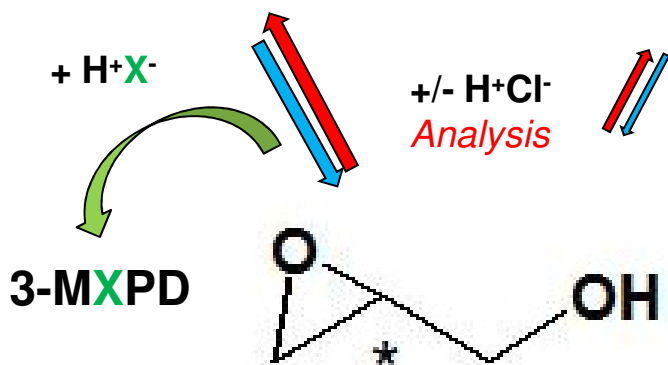


3-MCPD

3-mono-chloropropane-1,2-diol
3-Chloropropane-1,2-diol

2-MCPD

2-mono-chloropropane-1,3-diol
2-Chloropropane-1,3-diol



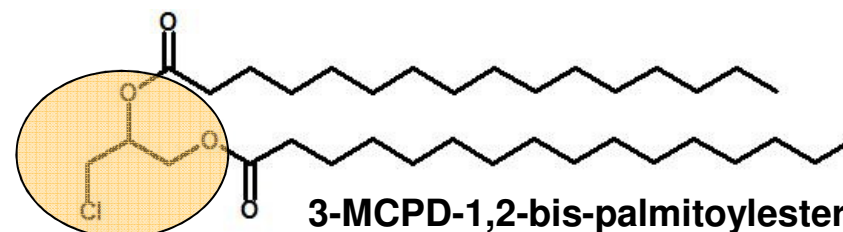
3-MXPD

glycidol

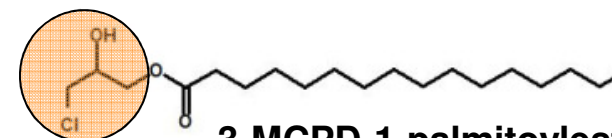
(2,3-Epoxy-1-propanol)

(Fatty acid) Bound analytes

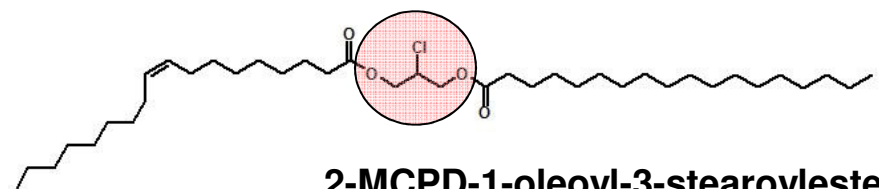
just examples, all fatty acids of an oil/fat might be present



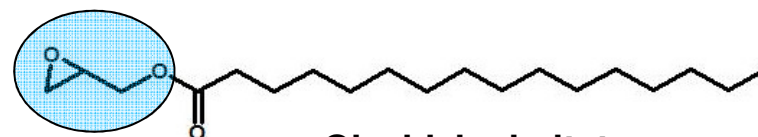
3-MCPD-1,2-bis-palmitoylester



3-MCPD-1-palmitoylester



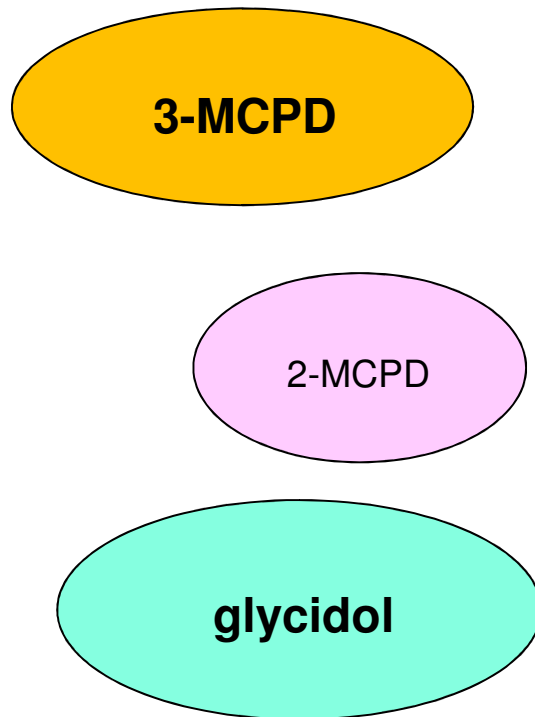
2-MCPD-1-oleoyl-3-stearoylester



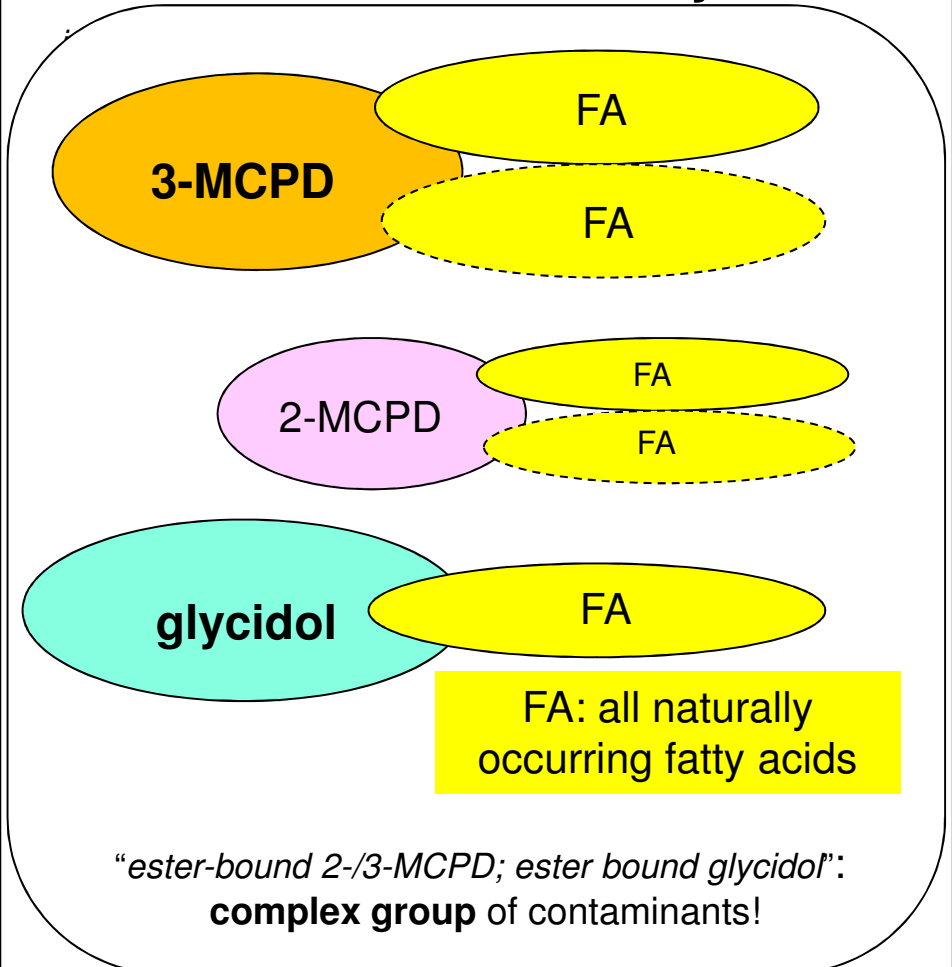
Glycidylpalmitate

Free & bound 2-MCPD, 3-MCPD & glycidol - structures

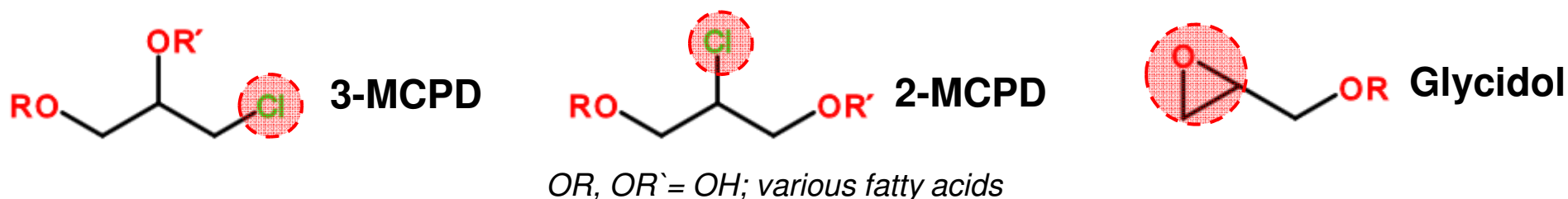
Free analytes



(Fatty acid) Bound analytes



Potential hazards of free & bound 2-MCPD, 3-MCPD & glycidol



Free analytes: Toxicity is related to **chlorine** or an **epoxy group** at the molecular backbone.



glycidol: **genotoxic carcinogen** 2A: *probably carcinogenic to humans*

intake should be "As-Low-As-Reasonably-Achievable" (**ALARA**)



3-MCPD: **non-genotoxic carcinogen** 2B: *possibly carcinogenic to humans*

2-MCPD: *No official classification available*

Bound analytes: During digestion the free analytes are released out of the bound form.

EFSA: *"From toxicological perspective the free and bound analytes are considered to be equivalent on molar base."*

j.efsa.2016.4426

EU regulations

§

Tolarable Daily Intake (TDI) 3-MCPD			
year	Organisation/source	Analyte	TDI [$\mu\text{g/kg bw d}$]
5-2016	EFSA j.efsa.2016.4426	Free & bound 3-MCPD	0.8
11-2016	JECFA JECFA/83/SC	Free & bound 3-MCPD	4

Draft EC regulation based on a TDI of $0.8 \mu\text{g/kg} \times \text{bw} \times \text{d}$	
Sum of Free 3-monochloropropane-diol (3-MCPD) and 3-MCPD fatty acid esters, expressed as 3-MCPD	Maximum level ($\mu\text{g/kg}$)
Vegetable oils and fats intended for direct human consumption or use as an ingredient in food	2000 ???
Infant formula and follow-on formula (powder / liquid)	125/15 ???
Glycidyl fatty acid esters expressed as glycidol	125/15 ???
Vegetable oils and fats intended for direct human consumption or use as an ingredient in food	1000
Infant formula and follow-on formula (powder / liquid)	75/10

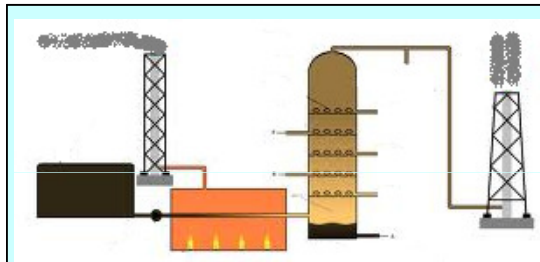
• *being a draft this information is preliminary and can be taken as official specification!*

If achievable lower values for infant formula 2019/2020

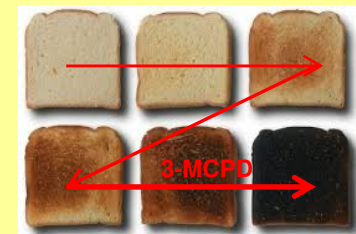
➤ The EC advised EFSA to review the calculation of TDI for 3-MCPD. **MRL_{3-MCPD} might change ↑.**

Sources

Whenever elevated heat is applied to foods free and/or bound MCPD and bound glycidol might be generated!

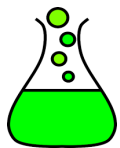


Refining, (Deodorisation):
Bound 2-/3-MCPD, bound glycidol
No free MCPD expected!



Frying, smoking, roasting, toasting, barbecuing etc.:

Bound 2-/3-MCPD, bound glycidol
free 2-/3-MCPD



*HCl-
treatment*

**Bound 2-/3-MCPD
free 2-/3-MCPD**

Other sources:

➤ HCl treatment

➤ Migration from contact materials



free 2-/3-MCPD

➤ **Methods for analysis of oils & fats**

Some of the analytical approaches available for the bound analytes in oils and fats.

Indirect determination (ester cleavage releases the 3 core analytes, GC-MS)			Direct determination (determination of a selected number of contaminant esters)		
<i>alkaline</i>	<i>acidic</i>	<i>enzymic</i>	<i>Dilute & shoot</i>	<i>SPE or SPE²</i>	
Early DGF C-III 18 (09) Σ 3-MCPD + glycidol DGF C-VI 17 (10) ; fast	Divinova et al. 2004 Zelinkova et al. 2006 3-MCPD; slow	Validated methods	Blumhorst et al. 2011 GE LC-MS ²	Masukawa et al. 2010/11 GE SPE ² ; LC-MS: AOCS Cd 28-10	
Late DGF C-III 18 (09) A,B A: Σ 3-M + g, B: 3-MCPD Withdrawn by DGF	BfR method 08 3-MCPD slow		Haines et al. 2011 3-MCPD-E, GE LC-MS ²	Granvogl et al. 2011 GE SPE; LC-MS ²	
BfR method 09 3-MCPD fast	“Unilever” Ermacora et al. 2013 3-MCPD, 2-MCPD, Glycidol AOCS Cd 29a-13 ; slow	Validated methods covering 3-MCPD & glycidol			Dubois et al. 2011 3-MCPD-E, 2-MCPD-E, GE SPE ² ; LC-MS ²
DGF C-VI 18 (10) A, B A: Σ 3-M + g, B: 3-MCPD AOCS Cd 29c-13 ; fast	<i>The acid based method supposably would not cover free MCPD</i>				Steenbergen et al. 2013 GE I/I; LC; GC/MS
<i>Both alkaline based methods would cover free MCPD if present!</i>	Myasaki et al. 2012 3-MCPD, 2-MCPD, Glycidol fast	EU Commission recommendation 2014-661: Use the AOCS Official Methods Cd 29a,b,c-13 for oils and fats but also for oil- & fat containing foods. LOQ = 0.1 mg/kg in the oil/fat fraction LOQ 0.1 ↔ 0.01 mg/kg product in foods containing 100 % ↔ 10 % of fat.			MacMahon et al. 2013 3-MCPD-E, 2-MCPD-E, GE 2 x SPE ² ; 2 x LC-MS ²
SGS “3-in-1” Kuhlmann 2011 3-MCPD, 2-MCPD, Glycidol AOCS Cd 29b-13 ; slow	Koyama et al. 2015 3-MCPD, Glycidol; fast				

Limits of quantification

	AOCS Cd 29a-13 („Unilever“)	AOCS Cd 29b-13 („SGS 3-in-1“)	AOCS Cd 29c-13 („DGF“)	Wenzel et al. ⁵⁾ AOCS Cd 29a-13 modi. („Unilever“ modified) <i>in-house validation</i>	Kuhlmann ⁴⁾ AOCS Cd 29b-13 modi. (SGS „3-in-1“ <small>Low-LOQ</small>) <i>in-house validation</i>
In oils & fats	LOQ ²⁾ [mg/kg]	LOQ ³⁾ [mg/kg]	LOQ _{estimated} [mg/kg]	LOQ ⁵⁾ [mg/kg]	LOQ ⁴⁾ [mg/kg]
3-MCPD	0.14	0.10	0.15	0.013	0.010
2-MCPD	0.14	0.10	0.15	0.015	0.010
Glycidol	0.19	0.10	0.15	0.031	0.010

2): Ermacora A., Hrnčirik K.: A Novel Method for Simultaneous Monitoring of 2-MCPD,3-MCPD and Glycidyl Esters in Oils and Fats. *J. Am. Oil Chem. Soc.* **2013**, 90, 1–8

3): Kuhlmann J.: Determination of bound 2,3-epoxy-1-propanol (glycidol) and bound monochloropropanediol (MCPD) in refined oils. *Eur. J. Lipid. Sci. Technol.* **2011**, 113, 335–344.

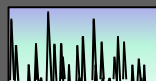
4): Kuhlmann J.: Analysis and occurrence of dichloropropanol fatty acid esters and related process-induced contaminants in edible oils and fats. *Eur. J. Lipid. Sci. Technol.* **2016**, 118(3), 82-395.

5): Wenzl T, Samaras V, Giri A, Buttinger G, Karasek L, Zelinkova Z: Development and validation of analytical methods for the analysis of 3-MCPD (both in free and ester form) and glycidyl esters in various food matrices and performance of an ad-hoc survey on specific food groups in support to a scientific opinion on comprehensive risk assessment on the presence of 3-MCPD and glycidyl esters in food1. EFSA supporting publication 2015: EN-779, **2015**, 12 (3)

➤ In oils and fats the official methods limits of quantification seem to be sufficient for future regulations, improvements should be easily feasible e.g. by the use of GC-MS²-techniques.

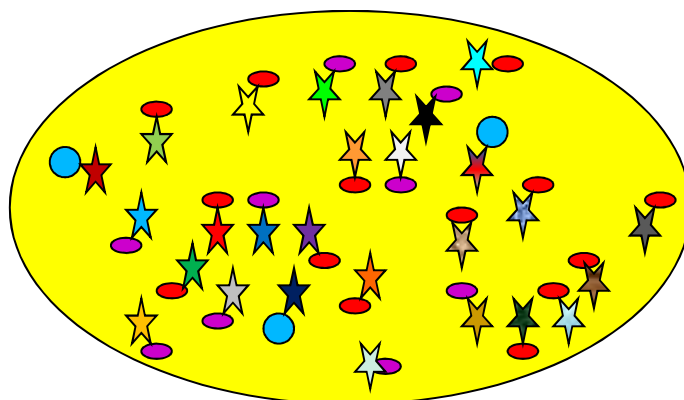
➤ **This applies not automatically to other, difficult matrices (e.g. emulsifiers).**

➤ **This applies not automatically to compound foods.**



Bound analytes **direct analysis**: Determination of the original esters

- glycidol
- 3-MCPD
- 2-MCPD
- ☆ fatty acid(s)



Hypothetic oil
Contains only 3 relevant fatty acids

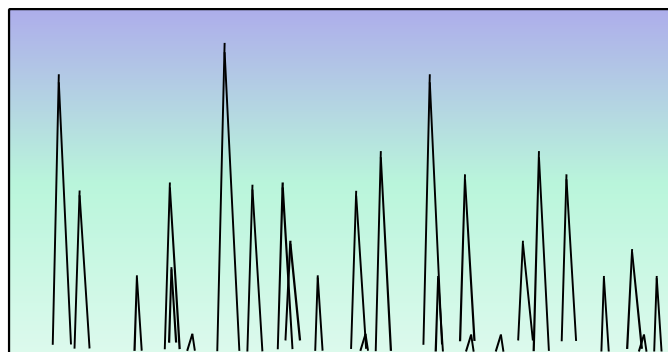
This yields up to 27 analytes

3 Glycidyl ester
9-MCPD mono-ester
15 MCPD di-ester

Matrix removal in the majority of applications

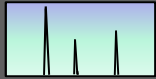


LC-MS / **LC-MS²** / LC-MS-TOF

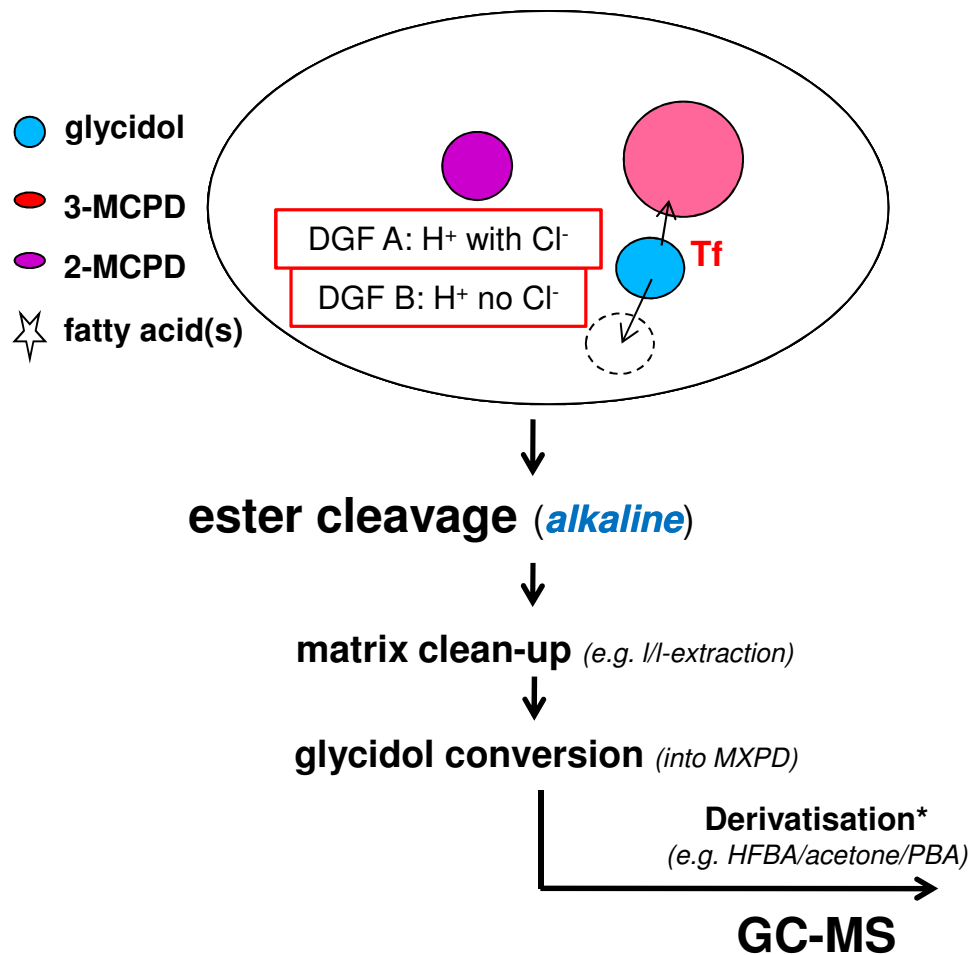


**Chromatogram displays
up to 27 analytes!**

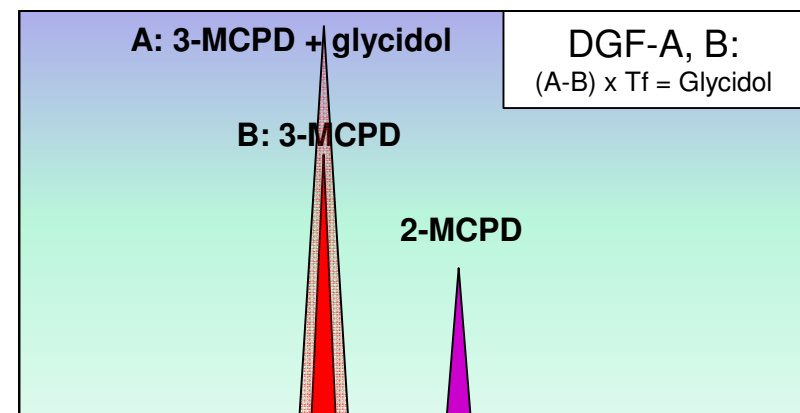
Direct analysis – indirect quantification:
From every detected ester the amount of core analyte is calculated via molecular weights. Subsequently single 2-MCPD-, 3-MCPD- and glycidol contents are added up.

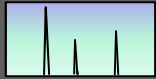


Principle of prevalent indirect methods.

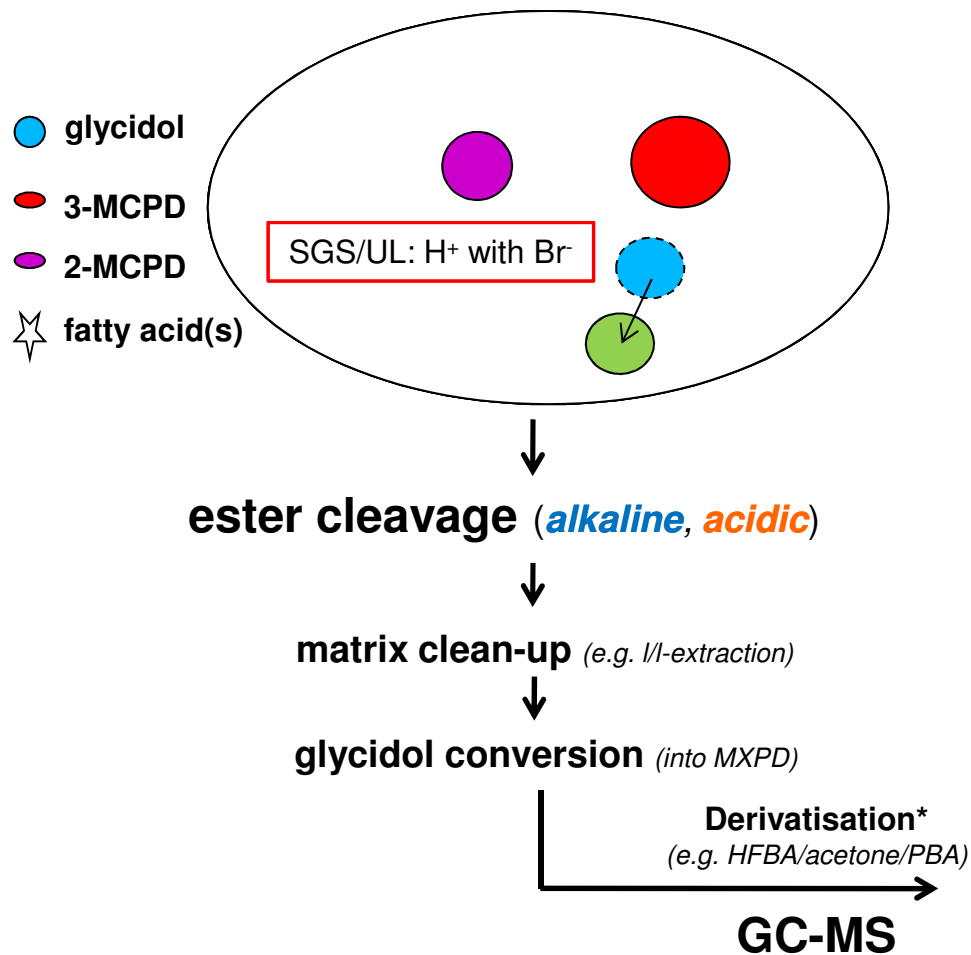


DGF & AOCS Cd29-13 methods,
validated for analysis of oils/fats:
Cd29c-13: "DGF" A/B





Principle of prevalent indirect methods.

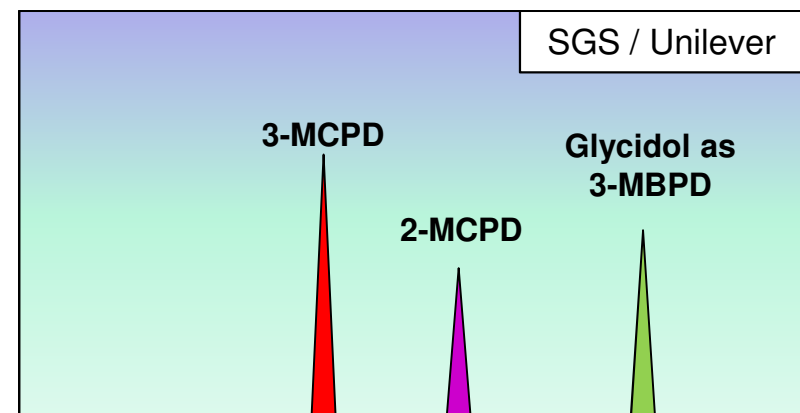


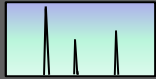
DGF & AOCS Cd29-13 methods, validated for analysis of oils/fats:

Cd29a-13: "Unilever"

Cd29b-13: "SGS 3-in-1"

Indirect analysis – direct quantification:
The target analytes can be quantified directly via internal standards

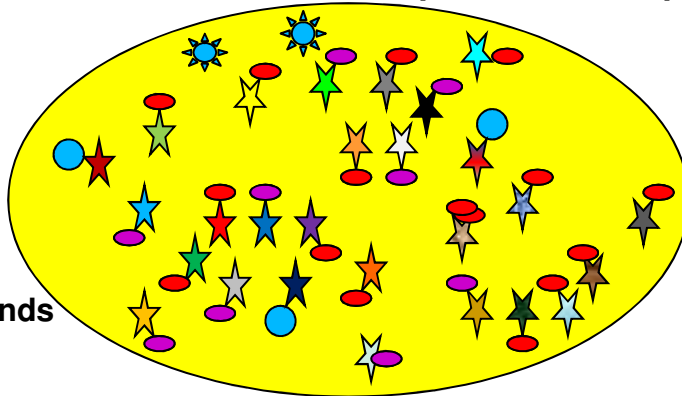




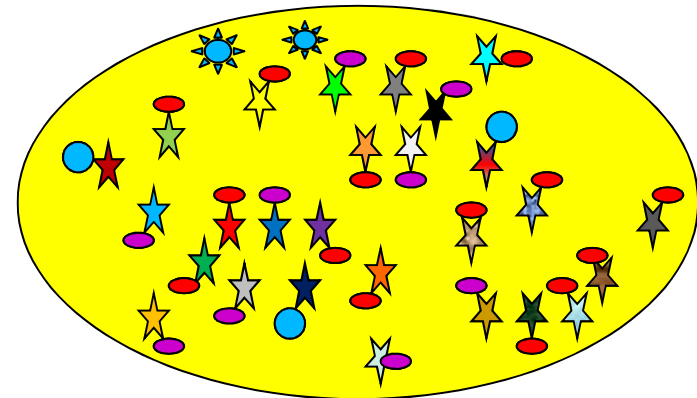
Differences between AOCS Cd29a-13 & Cd29b-13

AOCS Cd 29a-13 (“Unilever”)

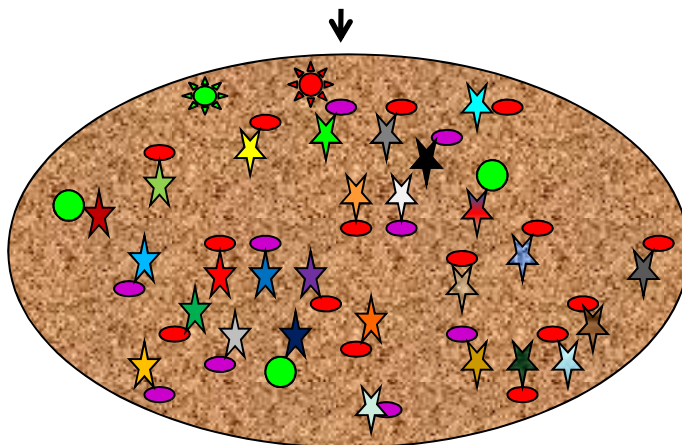
- glycidol
- 3-MCPD
- 2-MCPD
- ☆ FA
- ★ reactive compounds



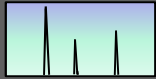
AOCS Cd 29b-13 (“3-in-1”)



Glycidyl ester conversion (into MBPD esters)



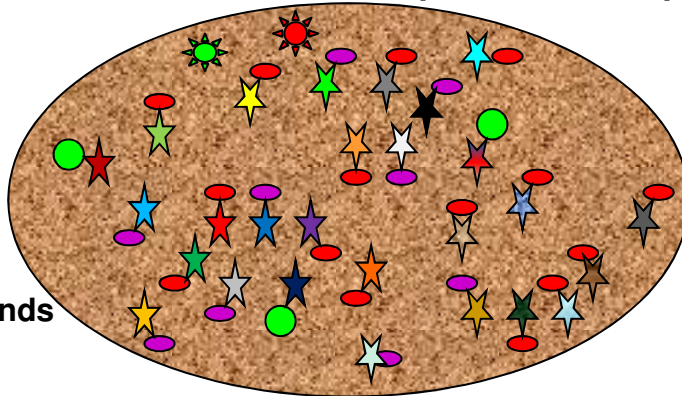
„If reactive components being present in the sample they might react under acidic conditions with the introduced bromide or naturally occurring chloride to glycidol or 3-MCPD artefacts in course of AOCS Cd29a-13 .“



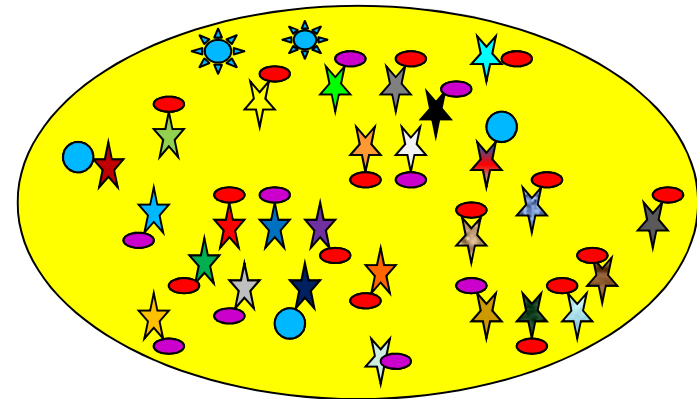
Differences between AOCS Cd29a-13 & Cd29b-13

AOCS Cd 29a-13 (“Unilever”)

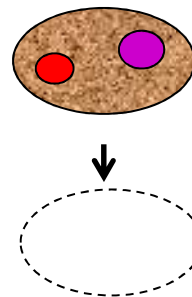
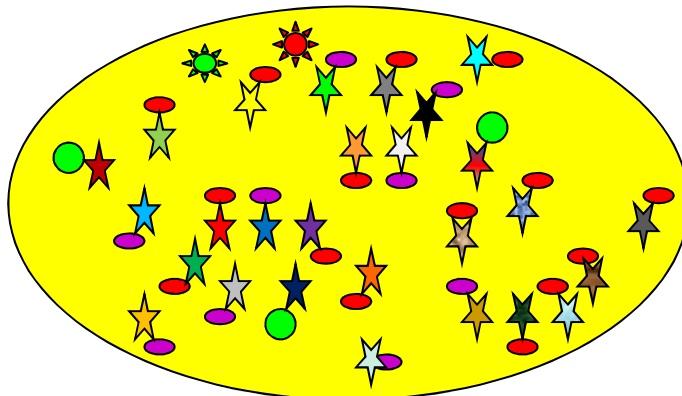
- glycidol
- 3-MCPD
- 2-MCPD
- ☆ FA
- ★ reactive compounds



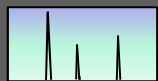
AOCS Cd 29b-13 (“3-in-1”)



↓
I/I Extraction (to remove polar agents/solvents)
↓



„ In course of AOCS Cd29a-13 free MCPD, if being present in the sample, would presumably be removed together with the polar agents and would not contribute to the results.“

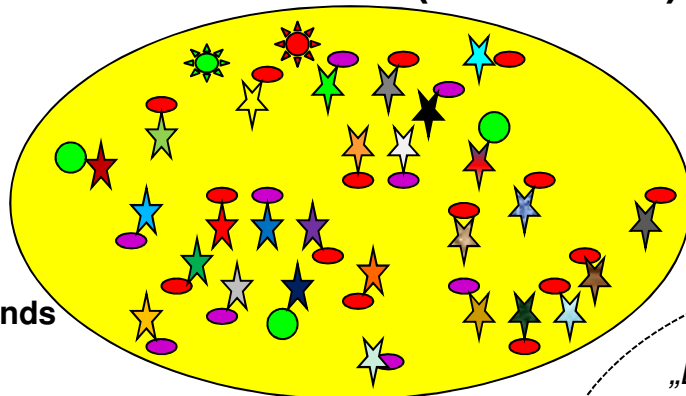


Differences between AOCS Cd29a-13 & Cd29b-13

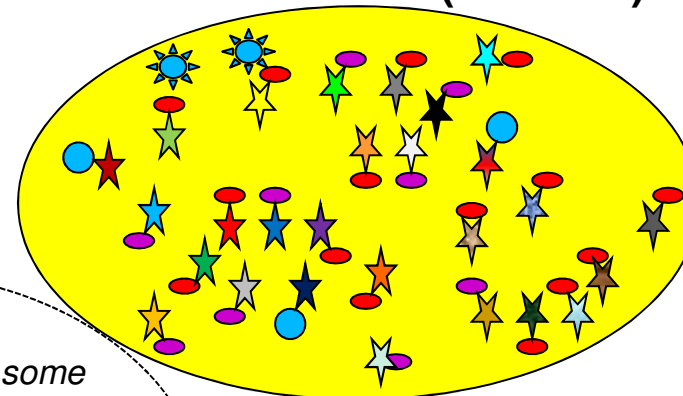
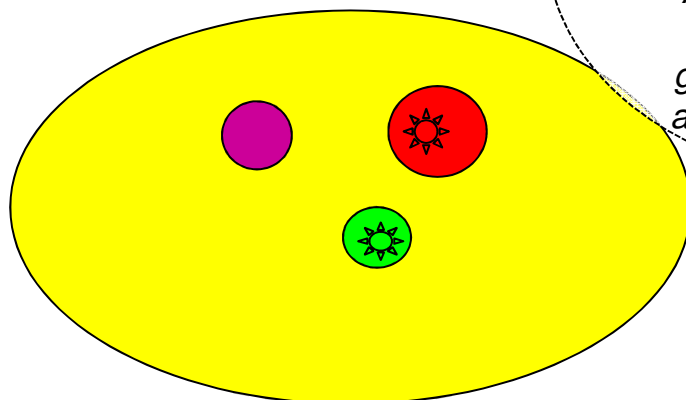
AOCS Cd 29a-13 ("Unilever")

AOCS Cd 29b-13 ("3-in-1")

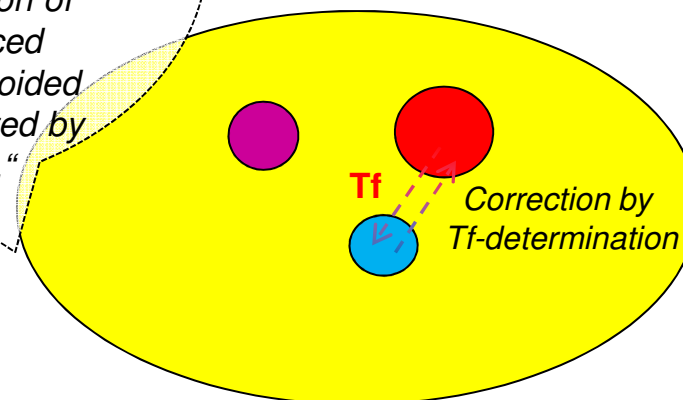
- glycidol
- 3-MCPD
- 2-MCPD
- ☆ FA
- ★ reactive compounds



Ester cleavage (acidic)

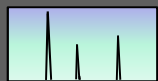


Ester cleavage (alkaline)



„By AOCS Cd29b-13 some reactive components might be destroyed by alkaline treatment.“

A minor transformation of 3-MCPD into induced glycidol can´t be avoided and has to be corrected by Tf-determination.“

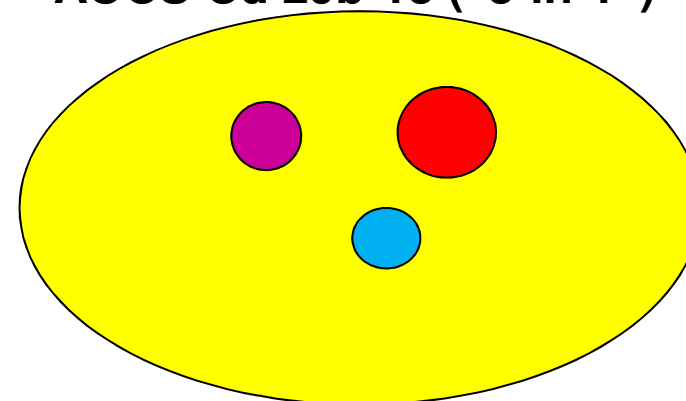
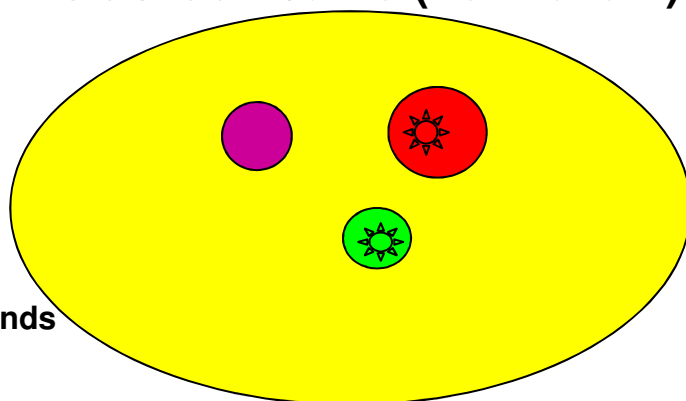


Differences between AOCS Cd29a-13 & Cd29b-13

AOCS Cd 29a-13 (“Unilever”)

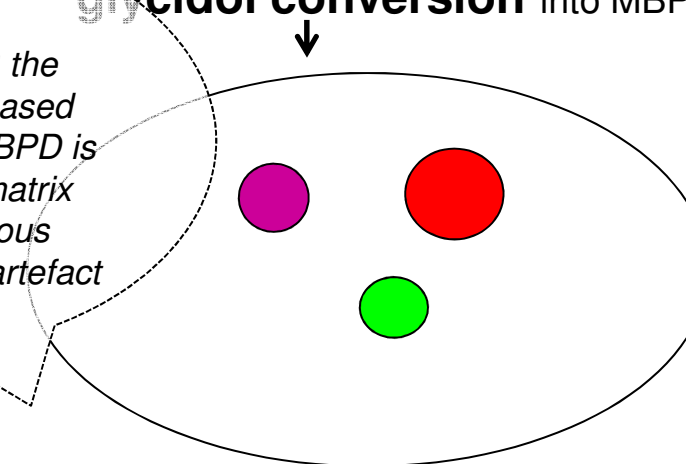
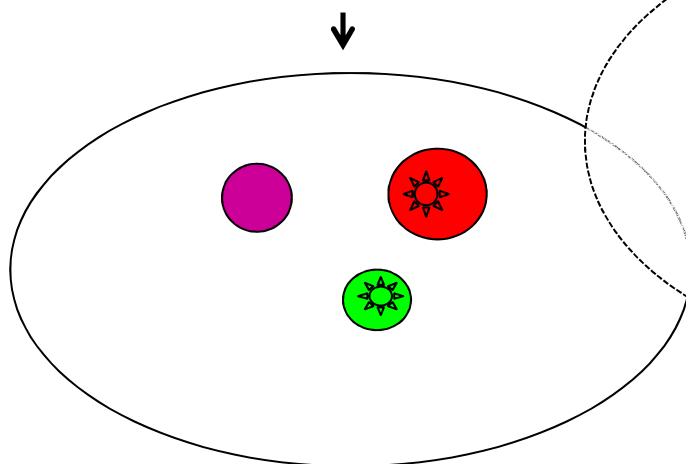
AOCS Cd 29b-13 (“3-in-1”)

- glycidol
- 3-MCPD
- 2-MCPD
- ★ FA
- ★ reactive compounds

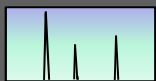


Matrix removal (I/I-extraction)

Matrix removal (I/I-extraction)
glycidol conversion into MBPD



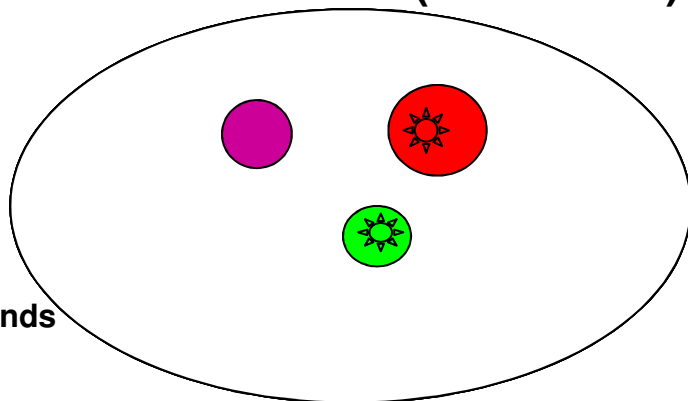
*„In course of
AOCS Cd29b-13 the
conversion of released
free glycidol into MBPD is
carried out after matrix
removal in aqueous
phase. Low risk of artefact
formation“*



Differences between AOCS Cd29a-13 & Cd29b-13

AOCS Cd 29a-13 (“Unilever”)

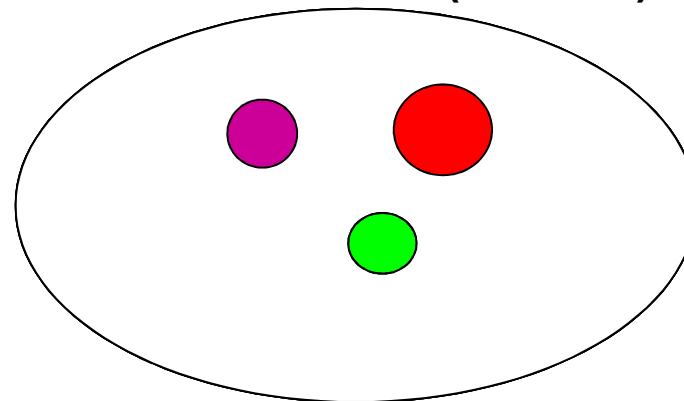
- glycidol
- 3-MCPD
- 2-MCPD
- FA
- reactive compounds



↓
Derivatisation: PBA *in aqueous phase*

↓
GC-MS

AOCS Cd 29b-13 (“3-in-1”)



↓
Derivatisation: PBA *in organic phase*

↓
GC-MS

„Derivatisation in an organic phase requires less amounts of derivatisation agent and might reduce the required frequency of cleaning the GC-MS equipment.“

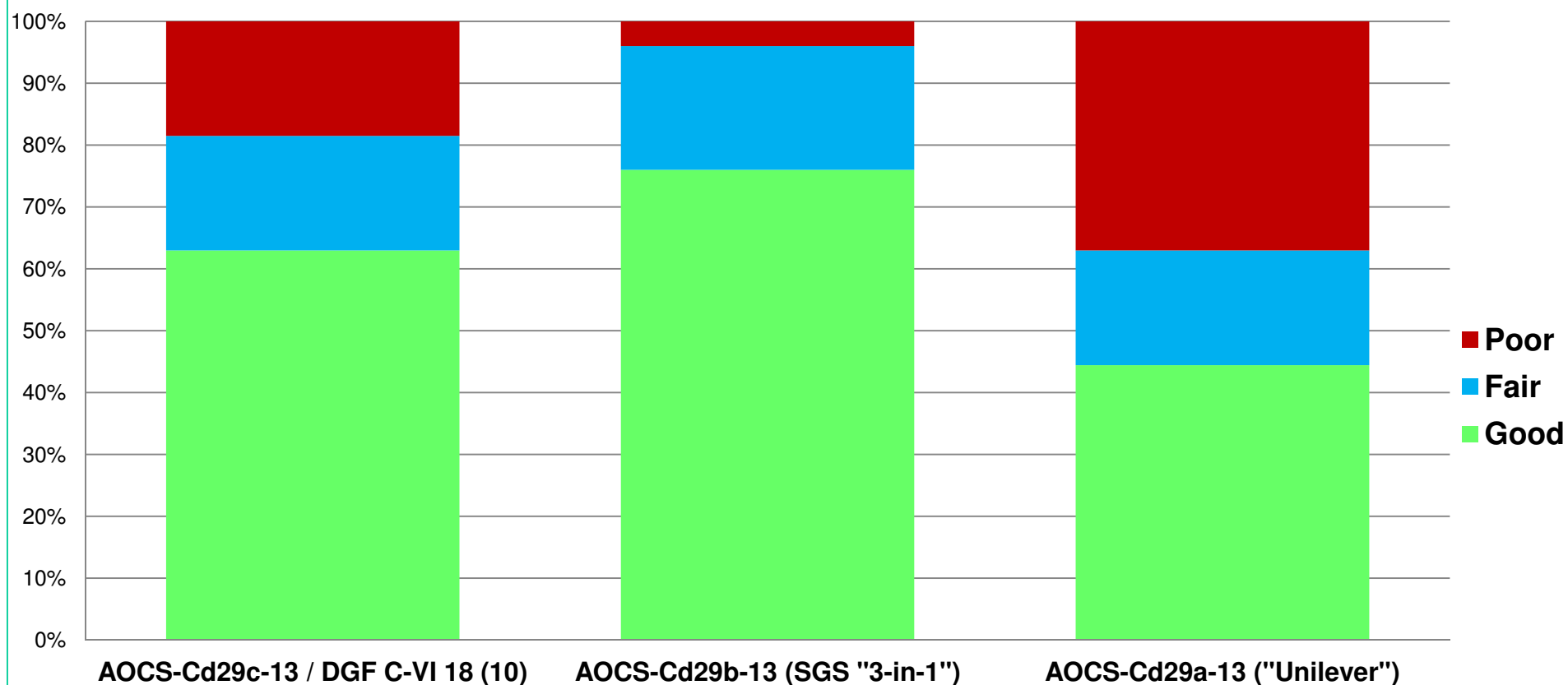
Performance of the validated methods in interlaboratory comparison.

FAPAS PT 2649: 2016	glycidol				3-MCPD				2-MCPD			
sample: vegetable oil	Participants (n) of 35	Outliers ($ z > 2$)	Mean (mg/kg)	% RSD _R	Participants (n) of 45	Outliers ($ z > 2$)	Mean (mg/kg)	% RSD _R	Participants (n) of 32	Outliers ($ z > 2$)	Mean (mg/kg)	% RSD _R
AOCS-Cd29a-13 (Unilever)	6	0	0.31	8	6	1	1.48	21	6	0	0.74	13
AOCS-Cd29b-13 (SGS "3-in-1")	7	1	0.33	10	7	1	1.73	11	6	0	0.74	12
AOCS-Cd29c-13 (DGF)	7	4	0.33	11	7	0	1.69	14	5	0	0.80	8

DGF-22 LVU: 2016	glycidol				3-MCPD				2-MCPD			
sample 1: Olive Oil, Blend	Results > LOQ (n)	Outliers ($ z > 2$)	Mean (mg/kg)	% RSD _R	Results > LOQ (n)	Outliers ($ z > 2$)	Mean (mg/kg)	% RSD _R	Results > LOQ (n)	Outliers ($ z > 2$)	Mean (mg/kg)	% RSD _R
AOCS-Cd29a-13 (Unilever)	3	0	0.96	14	2	1	0.06	-	3	1	0.03	13
AOCS-Cd29b-13 (SGS "3-in-1")	2	0	1.18	11	1	0	0.03	-	1	0	0.02	-
AOCS-Cd29c-13 (DGF)	9	1	0.99	16	3	1	0.04	8	4	1	0.03	35
sample 2: Used Frying Oil	Results > LOQ (n)	Outliers ($ z > 2$)	Mean (mg/kg)	% RSD _R	Results > LOQ (n)	Outliers ($ z > 2$)	Mean (mg/kg)	% RSD _R	Results > LOQ (n)	Outliers ($ z > 2$)	Mean (mg/kg)	% RSD _R
AOCS-Cd29a-13 (Unilever)	2	2	(0.70)	-	3	2	0.35	-	3	1	0.20	23
AOCS-Cd29b-13 (SGS "3-in-1")	2	0	0.46	4	2	0	0.31	21	2	0	0.22	6
AOCS-Cd29c-13 (DGF)	9	2	0.47	18	9	3	0.29	25	9	1	0.28	26
Good	Mean against the both other methods: < 10 %							RSD _R : < 20 %	Outliers: < 20 %			
Fair	Mean against the both other methods: 10 % - 20 %							RSD _R : 20 - 30 %	Outliers: 20 % - 30 %			
Poor	Mean against the both other methods: > 20 %							RSD _R : > 30 %	Outliers: > 30 %			
	Outliers excluded (except 0.70)							Outliers excluded				

Performance of the validated methods in interlaboratory comparison.

Method relative performance comparison in 2016 FAPAS & DGF proficiency testing



Pros and cons

Comparison of official methods AOCS Cd 29a,b,c-13

Official method	ec time	Analytes covered	comments
AOCS Cd29a-13 „Unilever“	16 h 40° C	Bound 2-/3-MCPD Bound glycidol (Free MCPD???)	Easy, simple to establish method: Works well with pure, clean oils/fats. Overestimations of glycidol observed in aged or extracted oils and fats. (likely being caused by presence of monoacylglycerides ^[1,2]) Overestimations of 3-MCPD observed when chloride is present during conversion of glycidyl esters, e.g. when the method is applied directly to foods. ^[3]
AOCS Cd29b-13 „SGS 3-in-1“	16 h ca. - 22° C	Free & bound 2-/3-MCPD Bound glycidol	Rugged but demanding method: works well for all kinds of oils/fats, margarine, can be applied also to many emulsifiers, can be applied directly to many foods without fat extraction. 2 Assays: Double sample preparation. Needs experienced lab staff.
AOCS Cd29c-13 „DGF“	3.5-5.5 min RT	Free & bound 3-MCPD Bound glycidol	Fastest method, may serve for production control. Less precise data for glycidol due to calculative approach. 2 Assays: Double sample preparation. Not validated for 2-MCPD. Not as sensitive as AOCS Cd29a,b-13.

[1]: J. Kuhlmann, oral presentation: AOCS Expert Panel on Process Contaminants, **2013**, Montreal, Canada

[2] Z. Zelinkova, A. Giri, T. Wenzel: Food Control, 77, **2017**, 65-75

[3] J. Kuhlmann, oral presentation: 10th International Fresenius Conference / Contaminants and Residues in Food / 27th and 28th October **2015** Cologne/Germany

➤ **Part II: Methods for analysis of compound foods**

General approaches for the analysis of compound foods

Two principal ways might be used for routine analysis of complex matrices:

Fat extraction
prior to analysis with any
AOCS Cd 29-13 method.

Extraction efficiency?
Impact on ruggedness/trueness?
Free MCPD included?

AOCS Cd 30-15

*“Analysis of 2- and 3-MCPD Fatty Acid Esters and
Glycidyl Fatty Acid Esters in Oil-Based Emulsions”*
Free MCPD supposedly not included.

No fat extraction:
taking whole samples into an
alkaline based AOCS Cd 29-13
method.

Impact on ruggedness/trueness?

In-house SGS “3-in-1” compound foods

*Works well for most matrices (spreads, bakery ware,
fish, fries, chips) but not for infant formula.*
Free MCPD included.

**Some points have to
be checked!**



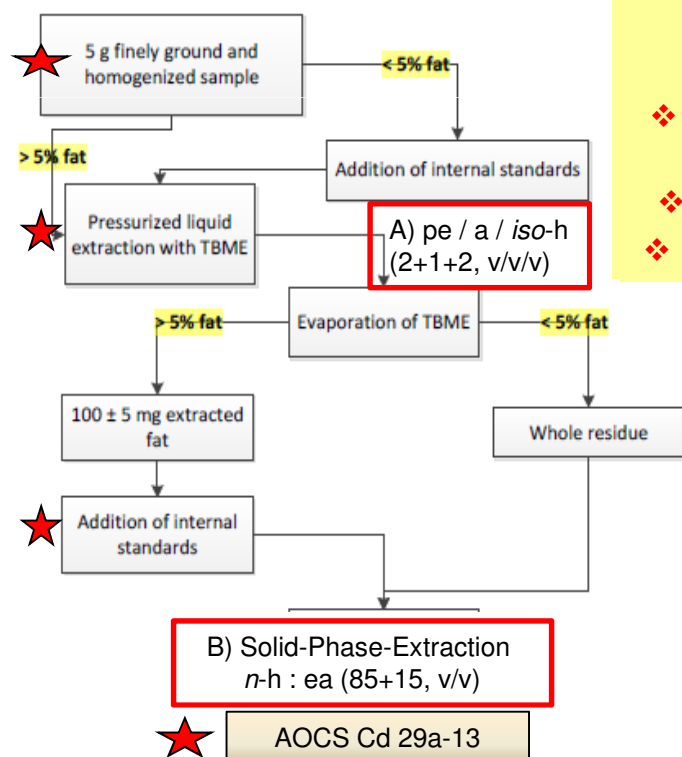
JRC approach for compound foods

EU reference laboratory JRC/IRMM:

“In-house-validated method for the separate analysis of free 2-/3-MCPD & bound 2-/3-MCPD and glycidol in foods^[4]”

[4]: EFSA supporting publication 2015: EN-779: T. Wenzel et al.

bound 2-/3-MCPD/glycidol



Points to consider for routine analysis:

- ❖ Use of liquid nitrogen for grinding (safety).
- ❖ PLE works serially & is laborious.
- ❖ TBME has a weak extraction efficiency – this method is not applicable to infant formula.
- ❖ Addition of iStds after extraction is not best practice.
- ❖ Risk of glycidol-overestimation with AOCS Cd 29a-13.

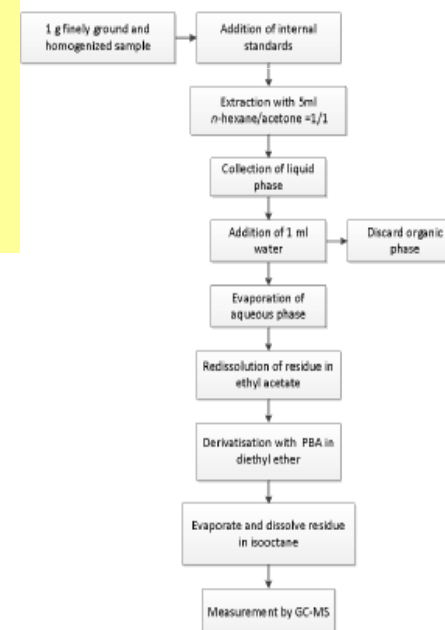
Validation trial including modifications in progress.

Recent modifications:

- A) Other solvents for infant formula.
- B) Additional SPE

Fit for purpose as routine method?

Free 2- & 3-MCPD

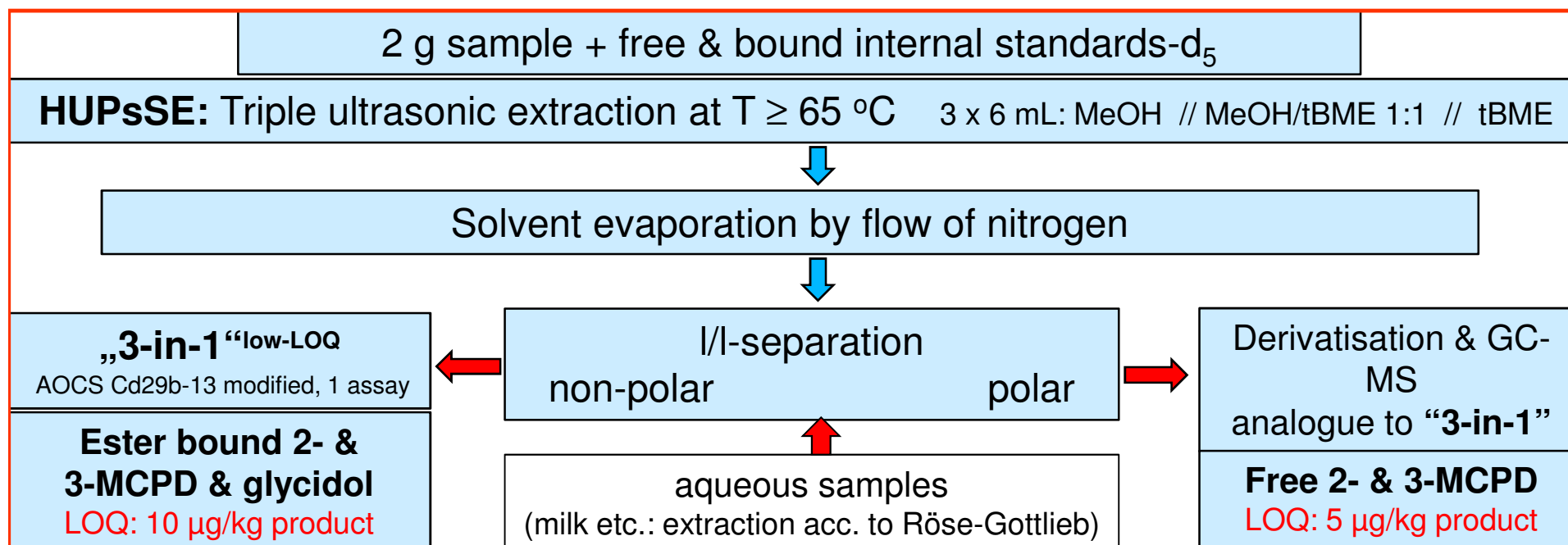


In-house validated SGS “5-in-2”^{low LOQ} approach for compound foods

Extraction* + „3-in-1”^{low-LOQ}

*HUPsSE: Heat-Ultrasonic-Pressure supported Solvent Extraction

Applicable to compound foods as **spreads, bakery ware, chips, fries, fish, infant formula.**



➤ 1050 food samples including > 200 infant formulae from the German market analysed in 2016 on behalf of the *Federal German Ministry of Food and Agriculture**. Results reported to EFSA. * this conference presentation by Klara Jirzik
➤ Final report at [www.ble.de: \(https://service.ble.de/ptdb/index2.php?detail_id=56944&site_key=141&stichw=2815HS002&zeilenzahl_zaeher=1#newContent\)](https://service.ble.de/ptdb/index2.php?detail_id=56944&site_key=141&stichw=2815HS002&zeilenzahl_zaeher=1#newContent)

New methods on the horizon.

- **Automatisation of the officially validated methods has been realised* or is in development.**

In case of significant deviations from the original protocol the official validation does not apply any longer !

* this conference presentations by Tobias Uber / Ralph Zwagermann



- The **FDA** is working on a **new I/I extraction technique** for infant formula and compound foods in combination with direct LC-MS² analysis.



- March, 2017: On behalf of the Infant Nutrition Council of America (INCA) **AOAC International** has established a working group on methods for analysis of free and bound 2- & 3-MCPD and glycidyl esters in infant formula and adult nutritionals.

Conclusions & Recommendations

- **All derivatives** of glycidol and MCPD should be considered as relevant food contaminants as they have attracted increasing attention by authorities & NGOs.
- In regard to food control methods should cover **bound and free 3-MCPD**.
- There is an increasing demand for **higher sensitivity**.
- **Validated methods for oils and fats** (*AOCS Cd 29a,b,c-13*) **do show different applicability and cover different sets of analytes.**
 - Evaluate results under this perspective.
 - Choose the method that fits best for your purpose.
- **When new methods are applied for compound foods, it should be checked:**
 - If the applied extraction technique is sufficient.
 - If free MCPD is included or not.
 - If co-occurring matrix components might have an impact on accuracy/trueness.
- **Verify new applications by parallel testing with other established/accepted techniques.**

Alternative use of empty solvent bottles!



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Thank you for your kind attention!

WHEN YOU NEED TO BE SURE

SGS